

Work Order ID 127622

127622

Page 1

Item ID: K10021

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Spacepod Hardware (-241)

Stop *NS2*

Start Date: 12/17/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-12-23

Tooling:

Date:

Run Start *NR1*

QC: Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>F6125</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

DAS
27
9-89

2X FEB 1 2015

DAS
38
9-89

DAS
30
9-89

DAS
28
9-89

DAS
28
9-89

APR 15 2015

DAS
38
9-89

15-05-04

DAS
38
9-89

4 MAY 04 2015

DAS
36
9-89

Work Order ID 127622

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127622

Page 2

Item ID: K10021

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacepod Hardware (-241)

Start Date: 12/17/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

~~MAY 04 2015~~

MCS MAY 04 2015

MCS MAY 04 2015

MAY 04 2015

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Page 1

127622

K10021

Required Date: 12/17/14

Required Qty: 2.00

Comments: IPP A 07.03.07 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A3235-020-935 *A3235-020-935* Washer, Countersunk		Purchased	No			110	Each	179.0000	8	16			
	DAS 28 9-88			<u>Location</u> ST548				<u>Loc Qty</u> 179		<u>Loc Code</u>			
				(106150)				179					
												DAS 27 8-89 FEB 10 2015	
ALS7-1032-130 *ALS7-1032-130* Rivnut	AELS8-1032-130	Purchased	No			110	Each	6,860.000	16	32			
	DAS 28 9-88			<u>Location</u> CCK003				<u>Loc Qty</u> 6760		<u>Loc Code</u>			
				(M128649)				6760					
				FG				100					
				121444				100					
												DAS 27 8-89 FEB 10 2015	
AN3-10A *AN3-10A* Bolt		Purchased	No			110	Each	218.0000	2	4			
	DAS 28 9-88			<u>Location</u> GA				<u>Loc Qty</u> 16		<u>Loc Code</u>			
				m127817				16					
				ST338a				200					
				(m130466)				200					
				ST349				2					
				m128813				2					
												DAS 27 8-89 FEB 10 2015	

Picklist Print

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Page 2

Work Order ID: 127622

Parent Item: K10021

Parent Item Name: Spacepod Hardware (-241)

127622

K10021

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 2.00

Required Qty: 2.00

AN3-3A

Purchased

No

110

Each

364.0000

8

16

AN3-3A

Bolt

**

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST338a

360

m129591

360

ST350

4

m130466

4

Each

29.0000

4

**

FEB 10 2015

AN3H4

Purchased

No

AN3H4

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

ST350

29

m129443

29

110

Each

284.0000

36

72

**

FEB 10 2015

AN525-10R7

Purchased

No

AN525-10R7

SCREW

DAS
28
9-89

Location

Loc Qty

Loc Code

ST329

284

m128429

284

110

Each

131.0000

8

16

**

FEB 10 2015

AN526C832R14

Purchased

No

AN526C832R14

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST327

131

124215

131

16

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 127622

127622

Parent Item: K10021

K10021

Parent Item Name: Spacepod Hardware (-241)

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 2.00

Required Qty: 2.00

AN5-5A Purchased No

110 Each 33.0000 1 2

DAS
27

AN5-5A
Bolt

**

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST339

33

110865

33

D2174-041 Manufactured No

110 Each 11.0000 2 4

DAS
27

D2174-041
Web Assembly

**

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST479

11

106294

4

106295

1

106919

1

107694

1

109605

4

D2589 Manufactured No

110 Each 22.0000 1 2

DAS
27

D2589
Keys, Key Chain

**

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST008

22

123246

22

D2985 Manufactured No

110 Each 13.0000 1 2

DAS
27

D2985
Label

**

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST014

13

104987

9

106718

4

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 127622

127622

Parent Item: K10021

K10021

Parent Item Name: Spacepod Hardware (-241)

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 2.00

Required Qty: 2.00

D3015-3

Manufactured No

110

Each

67.0000

1

2

DAS

27

9-89

D3015-3

Locknut

**

48238x1

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

49

49

110

Each

26.0000

1

2

DAS

27

9-89

D3547-1

Manufactured No

D3547-1

Bracket

**

FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST049

26

106211

26

110

Each

5.0000

1

2

DAS

27

9-89

D3550-1

Manufactured No

D3550-1

Strut

**

FEB 10 2015

Location

Loc Qty

Loc Code

ST358

5

101529

1

112152

1

83114

3

B66019

DAS
28
9-89

DAS
27
9-89

2985-1

DAS
38
9-89

DAS
36
9-89

qty 1

Batch! B96951

MAY 0 4 2015

SP.

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Shop Packet Print

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Picklist Print

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Work Order ID: 127622

Parent Item: K10021

Parent Item Name: Spacepod Hardware (-241)

127622

K10021

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 2.00

Required Qty: 2.00

D3552-7

Manufactured No

110 Each 13.0000 1 2

D3552-7

Door Prop

**

DAS
27
9-89

FEB 10 2015

Location

Loc Qty

Loc Code

FG

2

85044

2

ST363

11

106032

3

115663

1

118882

5

83115

2

B115663

B115663

110 Each 27.0000 1 2

**

DAS
27
9-89

FEB 10 2015

Location

Loc Qty

Loc Code

FG

5

87039

5

ST049

22

87571

22

110 Each 998.0000 16 32

**

DAS
27
9-89

FEB 10 2015

Location

Loc Qty

Loc Code

FP001

489

M130922

489

GA

33

M128754

33

ST305

473

M130799

473

ST307

3

123900

3

M131264

32

MS21042L3

Purchased No

MS21042L3

Nut

DAS
28
9-89

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Picklist Print

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Work Order ID: 127622

Parent Item: K10021

Parent Item Name: Spacepod Hardware (-241)

127622

K10021

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L5

Purchased

No

110

Each

628.0000

1

2

MS21042L5

Nut

**

DAS

27

FEB / 0 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

496

m127813

496

ST305

132

m130358

132

m131340

2

MS24694-S67

Purchased

No

110

Each

102.0000

7

14

MS24694-S67

Screw

**

DAS

27

FEB / 0 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST288

102

m115016

2

m127305

100

MS24694-S69

Purchased

No

110

Each

41.0000

1

2

MS24694-S69

Screw

**

DAS

27

FEB / 0 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST288

41

m112492

41

NAS1149D0332J

Purchased

No

110

Each

2,191.000

16

32

NAS1149D0332J

Washer

**

DAS

27

FEB / 0 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

FP001

43

m130325

43

ST269

2134

m130325

2134

30

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Work Order ID: 127622

Parent Item: K10021

Parent Item Name: Spacepod Hardware (-241)

127622

K10021

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

110

Each

2,128.000

8

16

NAS1149D0363.J

Washer

**

DAS
27
FEB 10 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

CA	673	
m130799	673	
FP001	154	
m126319	154	
GA	810	
m128429	810	
ST269	491	
122378	254	
m126319	237	

110

Each

2,162.000

3

6

**

DAS
27
FEB 10 2015

NAS1149D0563J

Purchased

No

NAS1149D0563.J

Washer

Location

Loc Qty

Loc Code

GA	130	
m125807	130	
ST260a	400	
m130799	400	
ST269	632	
m128257	632	
ST271	1000	
m131026	1000	

DAS
28
9-89

6

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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Revision: E

Date: 09.07.31

- ① J'ai la pièce ds. mon work order mais il n'est pas inscrit au bluefile et il est pické.
- ② J'ai la pièce ds. mon work order mais il n'est pas inscrit au bluefile et il est pické.
- ③ Il est écrit au bluefile 8 pièces AN3H4 tandis que ds. le work-order il y est inscrit 2 pièces et il est pické pour 2 pièces

DART SERVICE INSTRUCTION

TO AMEND IIN-D350-600 REV. E OR EARLIER

AND ICA-D350-600 REV. 5 OR EARLIER

REF TCCA STC: SH93-88

REF FAA STC: SR00098NY/SR00099NY

REF EASA STC: EASA.IM.R.S.01292

1.0 PURPOSE:

IT HAS COME TO DART'S ATTENTION THAT THE INFORMATION SHOWN ON D2985 DECAL CAN BE MISINTERPRETED WHEN ONLY A LH OR RH SPACEPOD IS INSTALLED ON AN AIRCRAFT. THEREFORE, THE PURPOSE OF THIS DART SERVICE INSTRUCTION (DSI) IS TO ADD THE D2985-1/-3 DECALS AS OUTLINED BELOW.

2.0 INSTRUCTIONS:

IT IS ACCEPTABLE TO REPLACE D2985 WITH D2985-1/-3 AS FOLLOWS:

D2985-1: FOR LH INSTALLATIONS ONLY (REF. D35X-600-141/-143/-241/-243)

D2985-3: FOR RH INSTALLATIONS ONLY (REF. D35X-600-142/-242)

3.0 PARTS LIST

QTY -141	QTY -142	QTY -143	QTY -241	QTY -242	QTY -243	PART NUMBER	DESCRIPTION
X						D350-600-141	SPACEPOD.. LH, AS350
	X					D350-600-142	SPACEPOD.. LH, AS350/AS355
		X				D355-600-143	SPACEPOD.. LH, AS355
			X			D350-600-241	SPACEPOD.. LH, AS350
				X		D350-600-242	SPACEPOD.. LH, AS350/355
					X	D355-600-243	SPACEPOD.. LH, AS355

1	1	1	1	1	1	D2895	DECAL
1		1	1		1	D2895-1	LH DECAL (ADD)
	1			1		D2895-3	RH DECAL (ADD)

4.0 WEIGHT AND BALANCE

NO CHANGE.

5.0 MAINTENANCE:

MAINTAIN D2985-1/-3 PER ITEM 5.2.7 OF ICA-D350-600.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.12.07
CERT. NO.: SH93-88
ISSUE NO.: 6

A	NEW ISSUE	SFM	12.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	SFM	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9639	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		DECAL CHANGE	NTS
DATE	12.12.04	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™